

5000 Board Foot Container Lumber Kiln Plans List by Global Energy

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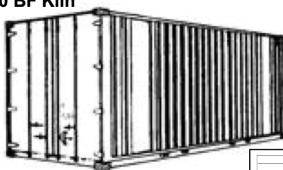
<https://globalmicroturbine.com/5000-bf-container-lumber-kiln-plans-list-by-global-energy.html>

List of the plans for the complete assembly of a 5000 lumber dimensional slab wood firewood or high temperature kiln.



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PDF Version of the webpage (maximum 10 pages)

GLOBAL CONTAINER KILN INSTALLATION DRAWINGS			Completion Steps
<div>5,000 BF Kiln</div> <div></div> <div><div><div>FOLLOW THESE PROCEDURES</div><div><div>1. Review the Drawings</div><div>2. Read the Installation and Overview Notes</div><div>3. Measure Twice / Cut or Install Once</div><div>4. Additional Information Can be Obtained From Global Energy</div><div>5. Assistance Phone Numbers are Provided for Start-Up and Installation Help</div><div>6. Use Detailed Parts list for Component Identification-- replacement, returns,etc.</div></div></div></div> <div><div><div>Global Kiln Overview and Component Installation Drawings</div><div>How to Use this Blueprint/Drawing Guidebook</div><div><div>TOP</div><div><div>1. Drawings<ul style="list-style-type: none">• Blueprints• Manufacturer Suggested Installation• Wiring• Dimensions• Fasteners</div><div>2. Completion Steps<ul style="list-style-type: none">• Order / Progressior</div></div><div><div>BOTTOM</div><div><div>1. Installation Overview Notes</div><div>2. Detailed Guidelines</div><div>3. Detailed Guidelines</div><div>4. Additional Information</div><div>5. Parts List for Section</div><div>6. Assistance Phone Numbers</div></div></div></div><div><div>Note: Each Component Installation page has it's own electrical wiring diagram</div></div></div></div>	<div><div>1. GENERAL<ul style="list-style-type: none">• Insulation• Dimensions / Layout</div><div>2. FAN RACK<ul style="list-style-type: none">• Fan Rack View and Assembl• Wiring & Conditioning System• Baffles</div><div>3. KILN HEATING COILS<ul style="list-style-type: none">• Location / Mounting• Hot Water• Wiring</div><div>4. VENTS<ul style="list-style-type: none">• Vent Location / Mounting• Wiring</div><div>5. CONTROLLER<ul style="list-style-type: none">• Location/Mounting• RTD Mounting• Wet Bulb / Humidity Sensor</div><div>6. CONTROLLER OP<ul style="list-style-type: none">• Overview / Guidelines</div><div>7. PANEL DESIGN<ul style="list-style-type: none">• Electrical Panels Mounting</div><div>8. MATERIALS & PARTS LIST</div><div>9. KILN START-UP<ul style="list-style-type: none">• Start-up & Operation• Operational Considerations</div></div>		
		<div>1</div>	
<div>Lumber • Firewood • Heat Treating Pallet</div> <div><div>Global Container Kiln Kit</div><div>Kiln Drawings : Plan View</div><div>Version: T-K24-GL-5000</div></div> <div><div>Global Energy</div><div>FTR-45-000-66-99030</div><div>1/23/2018</div></div>			CONTENTS

1. GENERAL

Global Kiln Kit

Completion Steps

Using Containers or a Prefab Building For the Kiln Chamber

24" On Center
3" C-Channel
Aluminum Studs

TOP VIEW

Fasteners:

Fastenal TEK or Equivalent Fasteners

3" to 31/2" as required

Recommend Stainless Steel or
Roofing Screws if longer than 3"

DIMENSIONS:

• Four Corner Steel Plate Ends: 5 1/2" H

• Aluminum "C" Channel studs on
Container Wall: 3" 24" on center

• Door Clearance: 78" W x 85"H

Container:

• Dry Freight: Hi-Cube Shipping Container : Aluminur

• Outside Dimensions: 40' L x 98" H x 8' W

• Inside Dimensions: 39'6" L x 89" H x 7'8" W

• TARE: 8,710 Lb.

• MGW: 67,200

• Max P/L: 59,490

• Capacity: 2,295 Cu. Feet

FASTENERS

Example of Self-tapping TEK Screws
and Roofing Screws

15,000 BF Container Kiln

TOP VIEW

End View

Side View

Mark on inside floor the center
of aluminum studs located on
outside. Use mark as guide
for affixing fasteners to insulation
and plywood.

Cut out both inside walls before
putting together-- you may use
a "come-along" to synch

Once put together, secure with bolts
and put weather stripping on top
where

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INSULATION OF KILN CHAMBER
& CONTAINER PREPARATION

1. Using markers included with kit mark
and cut openings for:

a. Vents: 2 (see vents page for
access dimensions)

b. 15,000 BF Kiln Cut out entire
interior wall (both containers). Save
aluminum panels and install over
insulation on each container ceiling.
Cut out with Sawzaw, Circular saw with
diamond cutting grinder bit or jigsaw.

2. Remove any 1/4" plywood on inside
of kiln-- discard. Mark floor where studs
are for applying fasteners/insulation.

3. A 40' Kiln Chamber will require
approximately 35 sheets of 2" Thermax
or equivalent insulation. These are
4x8' sheets. It is recommended that
apply 35 sheets of 4x8' 1/2" tongue and
groove plywood (treated) to protect
insulation from packs.

4. Install Thermax or similar
insulation (at least 2") along with Plywood
using 3" Stainless TEK Screws or
Roofing Screws. You may use up to
3 1/2" without going through outside
ALUM. stud. Recommend using
Construction adhesive in addition
to TEK Screws. Side walls, Back,
Front Doors and ceiling/roof.

5. Cut out Vent Holes, Spray entire
inside of kiln with water-sealant
(Such as Thompson). 3 coats,
especially the floor. Drill several 3/8"
Holes in floor for drainage.

Using A Building

1. Be sure to leave at least 3 feet vertical
height for the fan rack and coils.

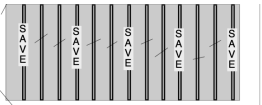
2. Insulate and put down a vapor barrier
if you have a concrete floor or pad.

3. Insulate to at least R-14.

4. Use any standard door, including
roll-up, garage or even hanger door.
Insulate well, may use Reflectix or other
bubble-pack aluminum
insulation.

Note: Try to use Stainless Steel to prevent corrosion. Most TEK Screws do not exceed 3 1/2" in length -- substitute roofing screws for thicker insulation. Both drive nicely into the aluminum skin of the container. RECOMMEND: Fastenal Fasteners-- FASTENAL CC

Leave every third vertical support in, or cut entire wall out and install at least four (4) vertical



GENERAL

1

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1a GENERAL		Global Kiln Kit	Completion Steps										
5,000 BF Kiln													
BEFORE YOU BEGIN...		<p><u>Set Up</u></p> <p>The kiln chamber itself provides a insulated capsule for the lumber to dry in. The chamber must be able to withstand the moderately high temperature and high humidity which accompanies drying lumber.</p> <p>When your Container Kiln arrives try to set it down exactly where you want it. Since the Container itself weighs 10,000 lb., moving it may be an inconvenience without heavy lifting equipment.</p> <p>You may set the Container down on a cement pad or on ground with the support of railroad tie timbers supporting the corners. It is important to have the Container level.</p> <p>Upon opening the Container thoroughly sweep out the interior. Next remove any plywood protective covering on the walls. Usually there is a 1/4" ply lining. Discard this plywood. It is convenient at this time to put some packing grease on the hinges of the doors. This will make the doors swing open and shut without any friction.</p> <p>Next you will want to mark the centers of the aluminum studs on the walls. Do this by using a very heavy black marker or wax pencil. Mark on the floor (a 6" mark perpendicular to wall) where the center of the stud is. You will need this reference point when installing the insulation and plywood shell. You will notice that the walls of the container are made from an aluminum "C" channel "stud" and riveted with aluminum panels. They are spaced about 24" apart (on center). This stud allows enough room to affix a TEK self-driving screw (enclosed). Use the driver attached to a simple</p> <p><u>Insulating: Installing the Thermax Insulation</u></p> <p>Step 1 -- The Interior Walls: Apply insulation to the walls, starting at the end where the doors are. Leave room for the door to close shut with about 3 inches to spare for the door insulation. To begin start with one sheet of Thermax (insulation) and one sheet of plywood. You may use construction adhesive for a better hold by applying to both sides of the Thermax. Place Thermax against wall, 1/2 plywood on top, then screw into place with TEK (self tapping 3"-3 1/2") screws. Fasteners should go into aluminum studs only- 4 per stud. Use your markings on the floor as a reference. Use hex driver attachment to affix screws. After construction adhesive into the tongue and groove or straight edge of plywood to ensure a good seal. Side, Opposite then back wall and finally to</p>	<p>Note: This is for using containers as the kiln chamber, if you use a prefab building, you may skip this setup page.</p> <p>If you use your own building or use a prefab, be sure to insulate and put down a water vapor barrier on the floor.</p> <p>THERMAX Foil Face Sheathing Manufactured by Celotex®</p> <p>Manufacturing Plants: Charleston, IL; Pennsauken, NJ; Texarkana, AR; Tracy, CA</p> <p>Sales: Celotex Corporation</p> <p>PARTS LIST</p> <table><tr><td>35-40</td><td>Tongue & Groove Plywood at least 1/2", Treated Preferred</td></tr><tr><td></td><td>4 x 8' sheets</td></tr><tr><td>35</td><td>Thermax Insulation (R-14)</td></tr><tr><td></td><td>2" 4 x 8' sheets</td></tr><tr><td>1</td><td>Lot of 3" or 3 1/4" TEK Stainless Steel</td></tr></table>	35-40	Tongue & Groove Plywood at least 1/2", Treated Preferred		4 x 8' sheets	35	Thermax Insulation (R-14)		2" 4 x 8' sheets	1	Lot of 3" or 3 1/4" TEK Stainless Steel
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Interior/Exterior Paint

After affixing the insulation and the plywood shell you will need to seal and paint the interior.

We recommend painting the interior white so that it is easy to see in your kiln.

First begin by thoroughly sweeping the floor of the Container. Next paint the entire inside shell of the plywood with at least two coats (use an oil based paint). Next apply at least three coats of Thompson's Waterseal to the floor. You may wish to also paint the exterior. Wash the aluminum and paint with a good anti-rust machine exterior paint.

the doors. A rubber or foam gasket may be purchased at your local store for the edges.


Step 2 Interior -- Ceiling: Mark on side the studs are on the ceiling. Next you will need a step ladder and a "T" shaped 2x4 "helper" to hold the insulation and plywood in place. Make two of these Ts out of 2x4's and make the top (horizontal) of the T about 4 feet in length. Make the vertical part of the T about 8 feet in length. You may prop up the ply and insulation with this simple device. Once these are in place you may affix both to the ceiling stud with TEK screws. Start from the opening end of the Container.

Drain Holes: You may find that small pools of water form inside your kiln during the kiln drying process. This is normal. You should drill small 1/4" holes in the floor to accommodate this moisture to drain any pools which form.

Fasteners or Hooping Screws

1a GENERAL

1a

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Guidebook</div><div><div>1</div><div>2</div><div>3</div><div>4</div><div>5</div><div>6</div><div>7</div><div>8</div><div>9</div><div>10</div><div>11</div><div>12</div><div>13</div><div>14</div><div>15</div><div>16</div><div>17</div><div>18</div><div>19</div><div>20</div><div>21</div><div>22</div><div>23</div><div>24</div><div>25</div><div>26</div><div>27</div><div>28</div><div>29</div><div>30</div><div>31</div><div>32</div><div>33</div><div>34</div><div>35</div><div>36</div><div>37</div><div>38</div><div>39</div><div>40</div><div>41</div><div>42</div><div>43</div><div>44</div><div>45</div><div>46</div><div>47</div><div>48</div><div>49</div><div>50</div><div>51</div><div>52</div><div>53</div><div>54</div><div>55</div><div>56</div><div>57</div><div>58</div><div>59</div><div>60</div><div>61</div><div>62</div><div>63</div><div>64</div><div>65</div><div>66</div><div>67</div><div>68</div><div>69</div><div>70</div><div>71</div><div>72</div><div>73</div><div>74</div><div>75</div><div>76</div><div>77</div><div>78</div><div>79</div><div>80</div><div>81</div><div>82</div><div>83</div><div>84</div><div>85</div><div>86</div><div>87</div><div>88</div><div>89</div><div>90</div><div>91</div><div>92</div><div>93</div><div>94</div><div>95</div><div>96</div><div>97</div><div>98</div><div>99</div><div>100</div><div>101</div><div>102</div><div>103</div><div>104</div><div>105</div><div>106</div><div>107</div><div>108</div><div>109</div><div>110</div><div>111</div><div>112</div><div>113</div><div>114</div><div>115</div><div>116</div><div>117</div><div>118</div><div>119</div><div>120</div><div>121</div><div>122</div><div>123</div><div>124</div><div>125</div><div>126</div><div>127</div><div>128</div><div>129</div><div>130</div><div>131</div><div>132</div><div>133</div><div>134</div><div>135</div><div>136</div><div>137</div><div>138</div><div>139</div><div>140</div><div>141</div><div>142</div><div>143</div><div>144</div><div>145</div><div>146</div><div>147</div><div>148</div><div>149</div><div>150</div><div>151</div><div>152</div><div>153</div><div>154</div><div>155</div><div>156</div><div>157</div><div>158</div><div>159</div><div>160</div><div>161</div><div>162</div><div>163</div><div>164</div><div>165</div><div>166</div><div>167</div><div>168</div><div>169</div><div>170</div><div>171</div><div>172</div><div>173</div><div>174</div><div>175</div><div>176</div><div>177</div><div>178</div><div>179</div><div>180</div><div>181</div><div>182</div><div>183</div><div>184</div><div>185</div><div>186</div><div>187</div><div>188</div><div>189</div><div>190</div><div>191</div><div>192</div><div>193</div><div>194</div><div>195</div><div>196</div><div>197</div><div>198</div><div>199</div><div>200</div><div>201</div><div>202</div><div>203</div><div>204</div><div>205</div><div>206</div><div>207</div><div>208</div><div>209</div><div>210</div><div>211</div><div>212</div><div>213</div><div>214</div><div>215</div><div>216</div><div>217</div><div>218</div><div>219</div><div>220</div><div>221</div><div>222</div><div>223</div><div>224</div><div>225</div><div>226</div><div>227</div><div>228</div><div>229</div><div>230</div><div>231</div><div>232</div><div>233</div><div>234</div><div>235</div><div>236</div><div>237</div><div>238</div><div>239</div><div>240</div><div>241</div><div>242</div><div>243</div><div>244</div><div>245</div><div>246</div><div>247</div><div>248</div><div>249</div><div>250</div><div>251</div><div>252</div><div>253</div><div>254</div><div>255</div><div>256</div><div>257</div><div>258</div><div>259</div><div>260</div><div>261</div><div>262</div><div>263</div><div>264</div><div>265</div><div>266</div><div>267</div><div>268</div><div>269</div><div>270</div><div>271</div><div>272</div><div>273</div><div>274</div><div>275</div><div>276</div><div>277</div><div>278</div><div>279</div><div>280</div><div>281</div><div>282</div><div>283</div><div>284</div><div>285</div><div>286</div><div>287</div><div>288</div><div>289</div><div>290</div><div>291</div><div>292</div><div>293</div><div>294</div><div>295</div><div>296</div><div>297</div><div>298</div><div>299</div><div>300</div><div>301</div><div>302</div><div>303</div><div>304</div><div>305</div><div>306</div><div>307</div><div>308</div><div>309</div><div>310</div><div>311</div><div>312</div><div>313</div><div>314</div><div>315</div><div>316</div><div>317</div><div>318</div><div>319</div><div>320</div><div>321</div><div>322</div><div>323</div><div>324</div><div>325</div><div>326</div><div>327</div><div>328</div><div>329</div><div>330</div><div>331</div><div>332</div><div>333</div><div>334</div><div>335</div><div>336</div><div>337</div><div>338</div><div>339</div><div>340</div><div>341</div><div>342</div><div>343</div><div>344</div><div>345</div><div>346</div><div>347</div><div>348</div><div>349</div><div>350</div><div>351</div><div>352</div><div>353</div><div>354</div><div>355</div><div>356</div><div>357</div><div>358</div><div>359</div><div>360</div><div>361</div><div>362</div><div>363</div><div>3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