5000 Board Foot Container Lumber Kiln Plans List by Global Energy

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https://globalmicroturbine.com/5000-bf-container-lumber-kiln-plans-list-by-global-energy.html

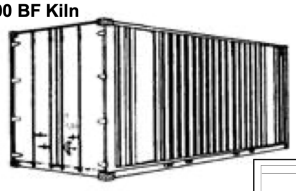
List of the plans for the complete assembly of a 5000 lumber dimensional slab wood firewood or high temperature kiln.

This webpage QR code

PDF Version of the webpage (maximum 10 pages)

GLOBAL CONTAINER KILN INSTALLATION DRAWINGS

5,000 BF Kiln



Global Kiln Overview and Component Installation Drawings

How to Use this Blueprint/Drawing Guidebook

FOLLOW THESE PROCEDURES

1. Review the Drawings
2. Read the Installation and Overview Notes
3. Measure Twice / Cut or Install Once
4. Additional Information Can be Obtained From Global Energy
5. Assistance Phone Numbers are Provided for Start-Up and Installation Help
6. Use Detailed Parts list for Component Identification-- replacement, returns,etc.

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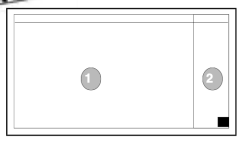

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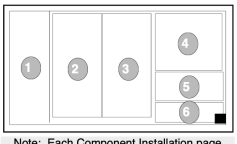
   - Manufacturer Suggested Installation
   - Wiring
   - Dimensions
   - Fasteners
2. Completion Steps
   - Order / Progressior



Note: Each Component Installation page has it's own electrical wiring diagram

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1. Installation Overview Notes
2. Detailed Guidelines
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5. Parts List for Section
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We've gone to a 8 1/2 x 11 page format so that our customers can easily print out plans, and so that we can fax or email .pdf changes and updates as necessary.

Lumber • Firewood • Heat Treating Pallet

Global Container Kiln Kit
Kiln Drawings : Plan View
Version: T-KB4-GL-5000

Global Energy	FTR:45-000-66-99030	1/23/2018

Completion Steps

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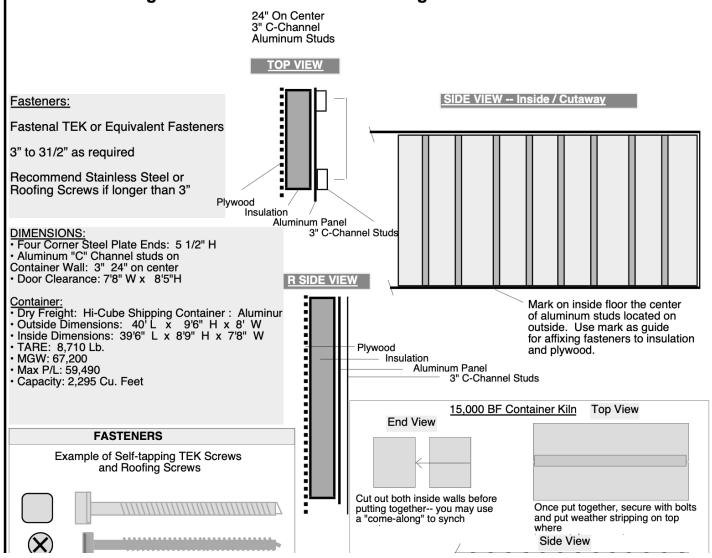
1. GENERAL

Global Kiln Kit

Using Containers or a Prefab Building For the Kiln Chamber



Completion Steps

INSULATION OF KILN CHAMBER & CONTAINER PREPARATION

1. Using markers included with kit mark and cut openings for:
   a. Vents: 2 (see vents page for access dimensions)
   b. 15,000 BF Kiln Cut out entire interior wall (both containers). Save aluminum panels and install over insulation on each container ceiling. Cut out with Sawzaw, Circular saw with diamond cutting grinder bit or jigsaw.
2. Remove any 1/4" plywood on inside of kiln-- discard. Mark floor where studs are for applying fasteners/insulation.
3. A 40' Kiln Chamber will require approximately 35 sheets of 2" Thermax or equivalent insulation. These are 4x8' sheets. It is recommended that apply 35 sheets of 4x8' 1/2" tongue and groove plywood (treated) to protect insulation from packs.
4. Install Thermax or similar insulation (at least 2") along with Plywood using 3" Stainless TEK Screws or Roofing Screws. You may use up to 3 1/2" without going through outside ALUM. stud. Recommend using Construction adhesive in addition to TEK Screws. Side walls, Back, Front Doors and ceiling/roof.
5. Cut out Vent Holes, Spray entire inside of kiln with water-sealant (Such as Thompson). 3 coats, especially the floor. Drill several 3/8" Holes in floor for drainage.

Using A Building

1. Be sure to leave at least 3 feet vertical height for the fan rack and coils.
2. Insulate and put down a vapor barrier if you have a concrete floor or pad.
3. Insulate to at least R-14.
4. Use any standard door, including roll-up, garage or even hanger door. Insulate well, may use Reflectix or other bubble-pack aluminum insulation.

Note: Try to use Stainless Steel to prevent corrosion. Most TEK Screws do not exceed 3 1/2" in length -- substitute roofing screws for thicker insulation. Both drive nicely into the aluminum skin of the container. RECOMMEND: Fastenal Fasteners-- FASTENAL CC

Leave every third vertical support in, or cut entire wall out and install at least four (4) vertical

GENERAL 1

1a GENERAL

Global Kiln Kit

Completion Steps

5,000 BF Kiln

BEFORE YOU BEGIN...

1. Unpack and check that all component and parts with PACKING LIST.

2. If there are any damaged parts, pleas note and fax or call Global with part number and a new part will be forwarded immediately to your location.

3. Thoroughly read this Blueprint & Drawing Guide before you start cutting, installing or wiring components. While th set-up and installation is very basic, it is important to have a working knowledge o exactly how and where the parts fit together.

4. If you do not understand any of the component installation, please call Globa or the numbers listed for Assistance.

5. If you have a suggestion or improvement for the Global Container Kil we would appreciate those comments to make installation for others more simplified.

6. It is very important to follow Building and Electrical Codes for your area. It yo are not sure of the Codes, please contac your local mechanical or electrical contractor.

7. When using Bolts be sure to use LOC WASHERS on all bolts. Vibration will back off bolts without lockwashers.

Set Up

The kiln chamber itself provides a insulated capsule for the lumber to dry in. The chamber must be able to withstand the moderately high temperature and high humidity which accompanies drying lumber.

When your Container Kiln arrives try to set it down exactly where you want it. Since the Container itself weighs 10,000 lb., moving it may be an inconvenience without heavy lifting equipment.

You may set the Container down on a cement pad or on ground with the support of railroad tie timbers supporting the corners. It is important to have the Container level.

Upon opening the Container thoroughly sweep out the interior. Next remove any plywood protective covering on the walls. Usually there is a 1/4" ply lining. Discard this plywood. It is convenient at this time to put some packing grease on the hinges of the doors. This will make the doors swing open and shut without any friction.

Next you will want to mark the centers of the aluminum studs on the walls. Do this by using a very heavy black marker or wax pencil. Mark on the floor (a 6" mark perpendicular to wall) where the center of the stud is. You will need this reference point when installing the insulation and plywood shell. You will notice that the walls of the container are made from a aluminum "C" channel "stud" and riveted with aluminum panels. They are spaced about 24" apart (on center). This stud allows enough room to affix a TEK self-driving screw (enclosed). Use the driver attached to a simple

Insulating: Installing the Thermax Insulation

Step 1 -- The Interior Walls: Apply insulation to the walls, starting at the end where the doors are. Leave room for the door to close shut with about 3 inches to spare for the door insulation. To begin start with one sheet of Thermax (insulation) and one sheet of plywood. You may use construction adhesive for a better hold by applying to both sides of the Thermax. Place Thermax against wall, 1/2 plywood on top, then screw into place with TEK (self tapping 3"-3 1/2") screws. Fasteners should go into aluminum studs only- 4 per stud. Use your markings on the floor as a reference. Use hex driver attachment to affix screws. Affix construction adhesive into the tongue and groove or straight edge of plywood to ensure a good seal. Side, Opposite then back wall and finally to

Note: This is for using containers as the kiln chamber, if you use a prefab building, you may skip this setup page.

If you use your own building or use a prefab, be sure to insulate and put down a water vapor barrier on the floor.

THERMAX Foil Face Sheathing Manufactured by Celotex®

Manufacturing Plants: Charleston, IL; Pennsauken, NJ; Texarkana, AR; Tracy, CA

Sales:
Celotex Corporation

PARTS LIST

35-40	Tongue & Groove Plywood at least 1/2", Treated Preferred 4 x 8' sheets
35	Thermax Insulation (R-14) 2" 4 x 8' sheets
1	Lot of 3" or 3 1/4" TEK Stainles Steel

Interior/Exterior Paint

After affixing the insulation and the plywood shell you will need to seal and paint the interior.

We recommend painting the interior white so that it is easy to see in your kiln.

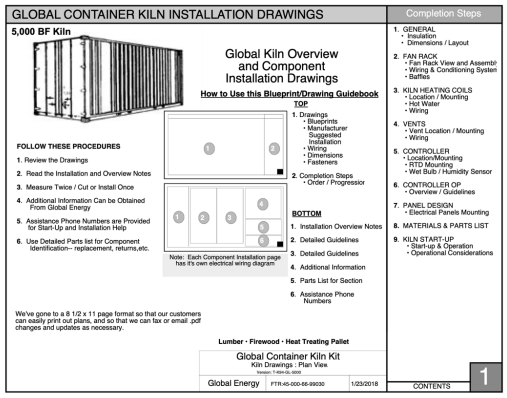
First begin by thoroughly sweeping the floor of the Container. Next paint the entire inside shell of the plywood with at least two coats (use an oil based paint). Next apply at least three coats of Thompson's Waterseal to the floor. You may wish to also paint the exterior. Wash the aluminum and paint with a good antirust machine exterior paint.

the doors. A rubber or foam gasket may be purchased at your local store for the edges.

Step 2 Interior -- Ceiling: Mark on side the studs are on the ceiling. Next you will need a step ladder and a "T" shaped 2x4 "helper" to hold the insulation and plywood in place. Make two of these Ts out of 2x4's and make the top (horizontal) of the T about 4 feet in length. Make the vertical part of the T about 8 feet in length. You may prop up the ply and insulation with this simple device. Once these are in place you may affix both to the ceiling stud with TEK screws. Start from the opening end of the Container.

Drain Holes: You may find that small pools of water form inside your kiln during the kiln drying process. This is normal. You should drill small 1/4" holes in the floor to accommodate this moisture to drain any pools which form.

Fasteners or Hooting Screws



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Completion Steps

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